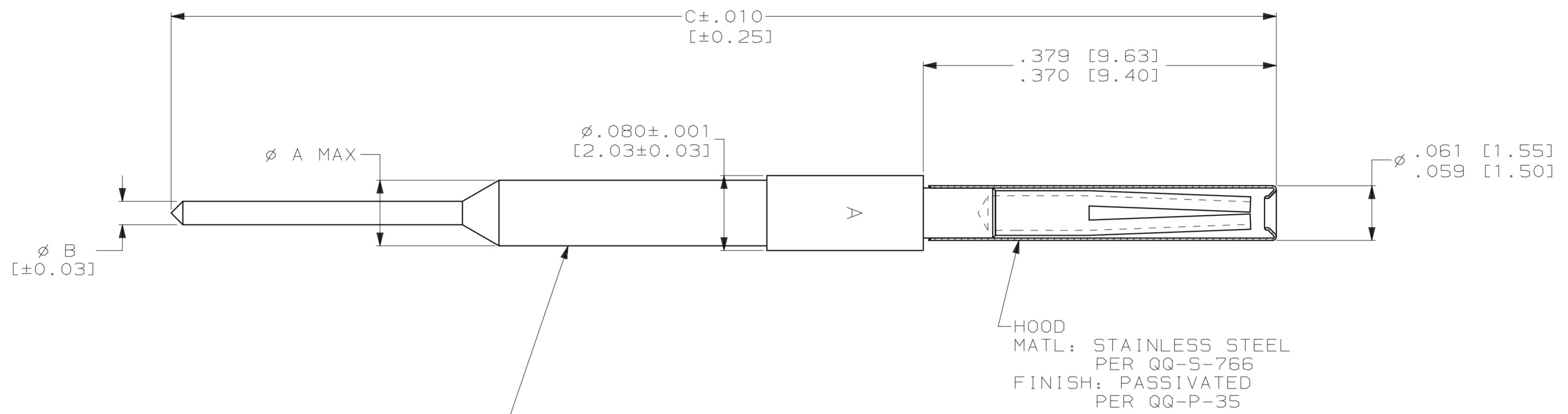


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PROD		LOC	DIST	REVISIONS							
CODE				P	F	ZONE	LTR	DESCRIPTION	DATE	APPD	
4971		DF	AO				F	REV & REDRAWN PER DF-4578	CT	5-91	AS
							G	REVISED PER DF-6302	NF	6-92	SEW



SOCKET BODY
 MAT'L: COPPER ALLOY PER MIL-C-50
 FINISH: PLATED GOLD .000050 MIN
 THK PER MIL-G-45204 OVER NICKEL
 .000050 MIN THK PER QQ-N-290

HOOD
 MATL: STAINLESS STEEL
 PER QQ-S-766
 FINISH: PASSIVATED
 PER QQ-P-35

	MIN DIM FROM REAR OF ARINC-600 INSERT	DIM C	DIM B	DIM A	PART NO.
	.140 [3.56]	1.045 [26.54]	.021/.018 [0.53/0.46]	.072 [1.83]	208275-9
	.460 [11.68]	1.397 [35.48]	.025 ± .001 [0.51 ± 0.03]	.060 [1.52]	208275-8
	.150 [3.81]	1.070 [27.18]	.025 ± .001 [0.51 ± 0.03]	.072 [1.83]	208275-7
OBSOLETE	.250 [6.35]	1.180 [29.97]	.030 ± .001 [0.76 ± 0.03]	.072 [1.83]	208275-6
OBSOLETE	.190 [4.83]	1.120 [28.49]	.030 ± .001 [0.76 ± 0.03]	.072 [1.83]	208275-5
	.250 [6.35]	1.180 [29.97]	.025 ± .001 [0.63 ± 0.03]	.072 [1.83]	208275-4
	.190 [4.83]	1.120 [28.49]	.025 ± .001 [0.63 ± 0.03]	.072 [1.83]	208275-3
OBSOLETE	.250 [6.35]	1.180 [29.97]	.020 ± .001 [0.51 ± 0.03]	.072 [1.83]	208275-2
OBSOLETE	.190 [4.83]	1.120 [28.49]	.020 ± .001 [0.51 ± 0.03]	.072 [1.83]	208275-1

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES [mm] TOLERANCES ON : 2 PLC DEC ± - 3 PLC DEC ± - ANGLES ± -	DR 5-1-91 C.C. THOMAS	AMP Incorporated Harrisburg, PA 17105-3608		
	CHK 7-23-91 A. SHARPE			NAME
MATERIAL SEE CALLOUTS	APPD 7-23-91 A. SHARPE	ASSY, CONTACT, SOCKET, POSTED, SIZE 22, ARINC 600		
FINISH SEE CALLOUTS	APPD 7-23-91 C. THOMAS			
	PRODUCT SPEC -	SIZE C	CAGE CODE 00779	DRAWING NO 208275
	APPLICATION SPEC -	SCALE 10:1	SHEET 1 OF 1	
	WEIGHT -			